

Products	Tg [°C]	Mw	Application
MARCOA™ CH460	~70	14,000	MARCOA™ CH460 is a high molecular weight solid polyester resin that provides excellent corrosion resistance for appliance primer in coil coating systems.
MARCOA™ CH462	~60	15,000	MARCOA™ CH462 is a high molecular weight solid polyester resin with high acid resistance and flexibility to formulate interior can coatings.
MARCOA™ CH470	~70	17,000	MARCOA™ CH470 is a high molecular weight solid polyester resin that provides both, hardness and flexibility for can coating systems.
MARCOA™ CH488	~89	15,000	MARCOA™ CH488 is a high molecular weight solid polyester resin with high reactivity and excellent acid resistance for interior can coating systems.
MARCOA™ CH489	~89	15,000	MARCOA™ CH489 is a high molecular weight solid polyester resin with high reactivity and excellent acid resistance for interior can coating systems.
MARCOA™ CH491	~102	15,000	MARCOA™ CH491 is a high molecular weight solid polyester resin with a high glass transition temperature and excellent acid resistance for interior can coating systems.
MARCOA™ CH492	~104	15,000	MARCOA™ CH492 is a high molecular weight solid polyester resin with a high glass transition temperature and excellent acid resistance for interior can coating systems.
MARCOA™ CH497	~92	15,000	MARCOA™ CH497 is a high molecular weight solid polyester resin with a high glass transition temperature and solubility in a broad range of organic solvents for interior can coating systems.
MARCOA™ CH541	~47	16,000	MARCOA™ CH541 is a high molecular weight solid polyester resin with excellent processibility and deep drawing for a broad range of coil and can coating systems.
MARCOA™ CH550	~52	18,000	MARCOA™ CH550 is a high molecular weight solid polyester resin with excellent processibility and deep drawing for a broad range of coil and can coating systems.
MARCOA™ CH554	~52	15,000	MARCOA™ CH554 is a high molecular weight solid polyester resin with good reactivity with phenolic resins to formulate interior can coatings.
MARCOA™ CH563	~65	20,000	MARCOA™ CH563 is a high molecular weight solid polyester resin with high reactivity for appliance primer in coil coatings and deep drawing can coatings.
MARCOA™ CL150	~52	3,000	MARCOA™ CL150 is a medium to low molecular weight solid polyester resin with excellent pigment dispersibility for appliance primer in coil coatings and can coatings.
MARCOA™ CL151	~58	3,000	MARCOA™ CL151 is a medium to low molecular weight solid polyester resin with high curing density for appliance primer in coil coatings and can coatings.

Products	Tg [°C]	Mw	Application
MARCOA™ CL250	~58	5,000	MARCOA™ CL250 is a medium to low molecular weight solid polyester resin with excellent hardness and stain resistance in a broad range of coil coatings applications, as well as, can coatings.
MARCOA™ CL270	~78	6,000	MARCOA™ CL270 is a medium to low molecular weight solid polyester resin to improve flexibility and hardness for solvent-borne can and coil coatings.
MARCOA™ CL271	~71	4,500	MARCOA™ CL271 is a medium to low molecular weight solid polyester resin with high curing density and excellent adhesion to aluminum for can coatings applications.
MARCOA™ CL331	~38	9,000	MARCOA™ CL331 is a medium to low molecular weight solid polyester resin with outstanding corrosion resistance for solvent-borne coil coating systems.

¹ Typical values, not for specification purposes